Insert the side pole to the side groove. Side pole is processed as photo and fixed with panel connectors.
**Leveling and Connecting Your 1st Panel to a Wall Starter**

**Step 1**
Adjust the adjuster 5mm up to keep space for adjustment in the further assembling.  
*Make sure it’s level*

**Step 2**
Use M8*40 bolt to connect side pole and frame.
1. Adjust all frames into same level

2. Connect the frames by M8*30 bolt
Connect the partition and column by M8*20mm bolt

*SAPPHIRE CUBICLE SYSTEM*

*All connectors simply bolt into panels.*

4 ways connection

3 ways connection

Straight Connector

2 ways connection

120 degree

2 ways connection

120 degree

3 ways connection

Connect the partition and column by M8*20mm bolt
How to Fix the Door Frame:
1. Fix the door frame material (45° cutting) with enhanced pole.
2. Fix the left and right door frame material with partition frame with screws in through the panels into the door frame. (Tiles should be off one side to screw in)
3. Fix the top door frame material with L brackets, and insert it to the left and right door frame material.
4. Fix the partition frame above the door to the left and right partition frames.
5. Fix the hinges and sealings.
1. Arrange Door Frame pieces on the floor in the correct positions that they will be put together.

2. 
   A. Screw in Top piece to side pieces using 1” screws (not self tapping).
   B. Then insert Fillers into sides with groove side up.

3. Insert Door Frame
4. Make sure Door Frame is level

5. While tiles are off on 1 side of the wall, screw in through the panel to the frame with 1 1/2” self tapping screws. (7ft H walls this is the final step for the door frame assembly. 8ft H walls need to be screwed in from the top as well.)

*Only screw door frame in from top if setup is 8ft High
How to define door orientation

Left Open Door  Right Open Door

Assembly Step One

Assembly Step Two

Assembly Step Three
Fix the tiles
Top Groove Panel Stabilizer

*May sometimes be needed to cut to size.

1 1/2" Sheet Metal Screws

7'H Custom Panel

83 3/8"

84 11/16" (with top cap)

2 1/2"
1. Screw in Sliding Door Track Clips into grooves between panels. (Door Rail must be placed 83 3/4” from the ground measuring from the bottom of the rail to the ground.)

2. Place Sliding Door Rail onto screwed in Sliding Door Rail Clips and screw in from below. Door Rail must be placed 83 3/4” from the ground.

3. Place Sliding Door Bottom Track on floor using double sided tape, velcro, or glue; Lining it up with the Door Rail. Then proceed to place in Sliding Door.

4. After inserting the Sliding Door into the rail, Secure Stopper on the end.

5. Place Sliding Door Rail Finish Cap(s).

Parts:

- A
- B
- C
- D
- E