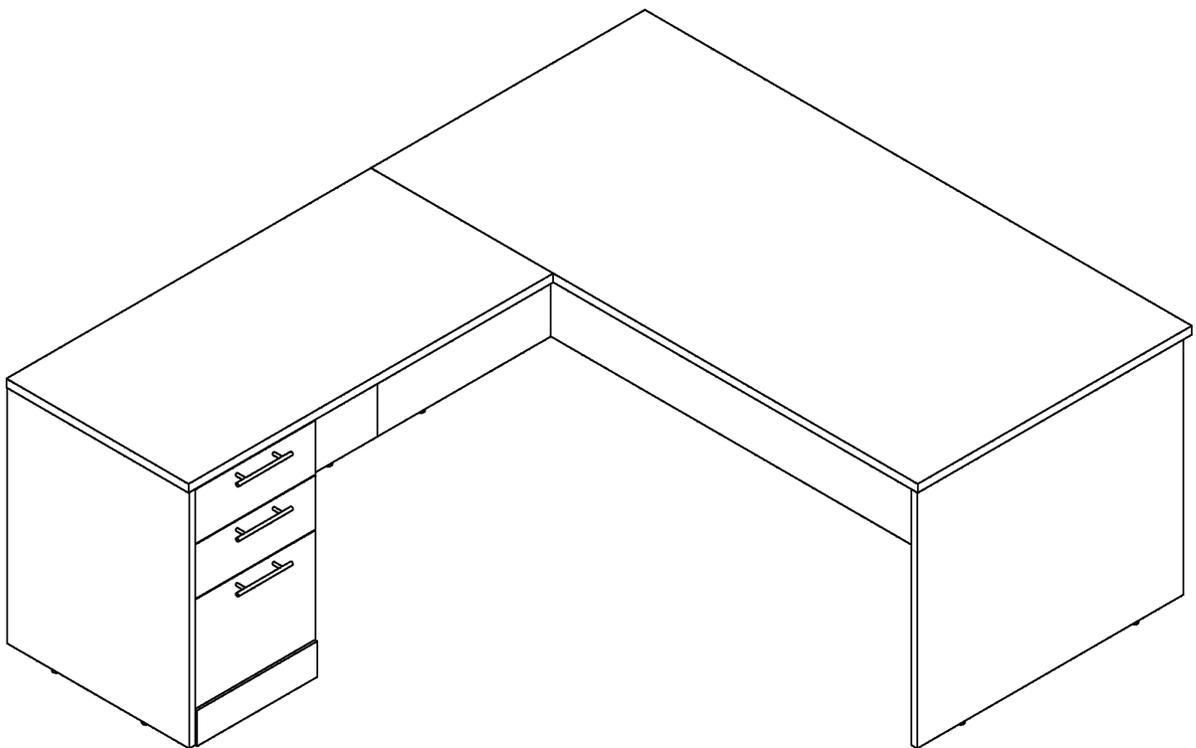


Säl

Office Furniture
COLLECTION

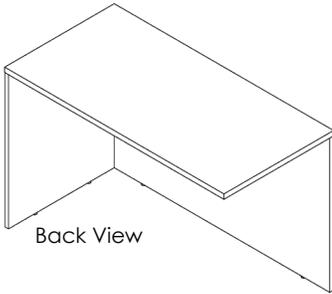
Desk Installation Guide

RETURN AND STORAGE INSTALLATION



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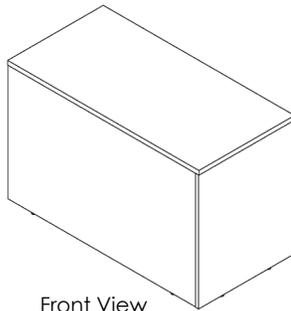




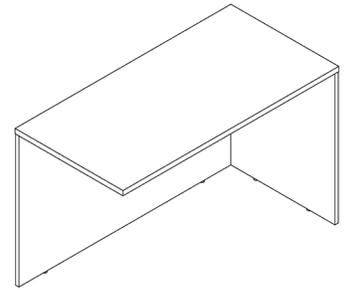
Back View

SKU: SOL-RN-2448L

Left Return



Front View



SKU: SOL-RN-2448R

Right Return Example

Left and right returns are assembled the same way.

Tools Needed



#2 Phillips Head &
#3 Phillips Head
Screwdrivers



Drill (optional)

Parts

Hardware

Part	Quantity
CAM Lock (Pin & Lock)	7
Wooden Dowel	4
Feet	4
Flat Brackets	3
Wood Screws	
Hole Covers	

Laminate

Part	Quantity
Side	1
Back	1
Top	1

Step 1: Lay all pieces out hole side up.

Step 2: Attach the side laminate piece of the return to the back laminate piece using the cam pins and wooden dowels (figure 1).

Step 2A: Place all cam pins, wooden dowels, and feet in the appropriate place (view labels and chart).

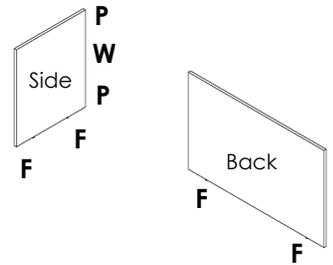


Figure 1: Adding side to back.

Part	Label	Quantity
Cam Pins	P	2
Wooden Dowels	W	1
Feet	F	4

Step 2B: Tighten all cam Pins with the #2 phillips head.

Step 2C: Attach side laminate to back laminte.

Step 2D: Place cam locks in all holes that have a cam pin and tighten with #3 phillips head

Step 3: Attach the top laminate piece to the back and side (figure 2).

Step 3A: Place all cam pins and wooden dowels to the appropriate piece.

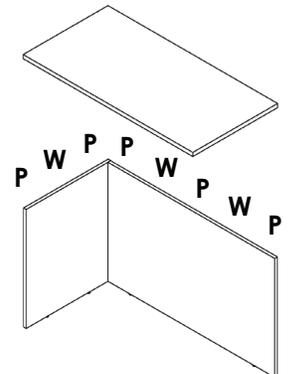


Figure 2: Attaching top to back and side

Part	Label	Quantity
Cam Pins	P	5
Wooden Dowels	W	3

Step 3B: Tighten all cam pins with the #2 phillips head.

Step 3C: Attach top laminate to back and side.

Step 3D: Place cam locks in all holes that have a cam pin and tighten with #3 phillips head.

Step 4: Place hole covers over cam locks.

Step 5: Place completed return adjust desk on the respected side (figure 3)

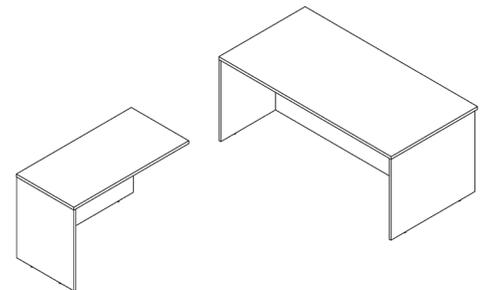


Figure 3: Attaching return to desk

Return Install Cont'd

Step 6: Use wood screws to attach flat bracket to the inside seam of the desk return (figure 4).

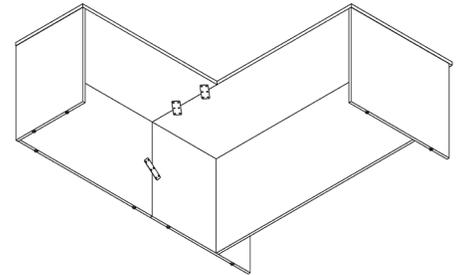


Figure 4: Attaching Flat brackets

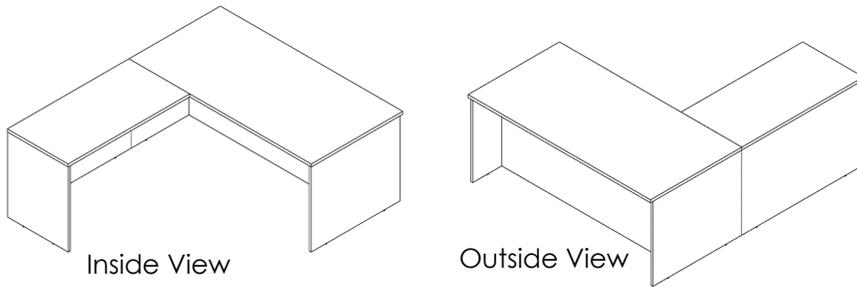
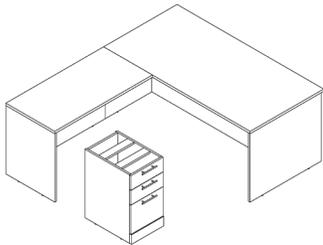


Figure 5: Completed L-desk

Under Storage Installation



*Install shows a box/box/file (BBF) however the concept is the same for all under storage.

Tools Needed



Drill

Parts

Hardware

Part	Quantity	Location
Key to Lock	1	Top Drawer
Feet	4	Top Drawer
Wood Screws	4	Top Drawer
Slide Bar	1	Bottom Drawer

*Drawers come locked. Key must be used to unlock storage.

Under Storage Installation Cont'd

Step 1: Remove hardware from top drawer through the top of the under storage and unlock the drawers (figure 8). Reference figure 7 for an image of the lock and key.

Step 2: Attach feet to the bottom of the under storage and adjust height (figure 8).

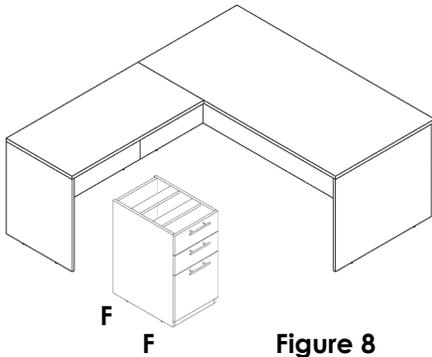


Figure 8
(style 1)

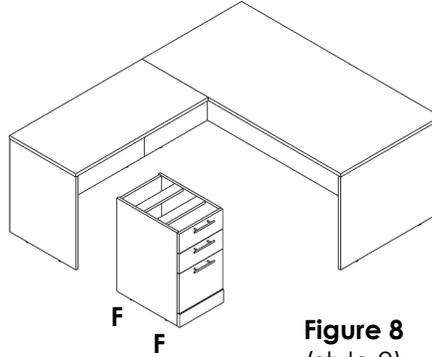


Figure 8
(style 2)



Figure 7: Under storage key and lock

Step 3: Remove the top drawer of the under storage

Step 3A: Locate the black levers on the left and right sides off the drawer track (figure 9).

Step 3B: Hold the right lever down (figure 10) and the left lever up (figure 11) at the same time.

Step 3C: Remove drawer from track and set aside.

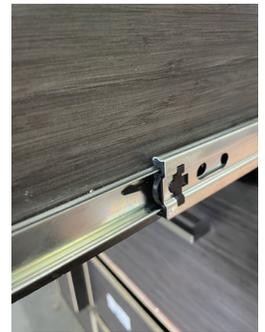


Figure 9: Back levers on the drawer tracks

Step 4: Place under storage under top.

Step 5: Use wood screws to secure under storage to top through the cross bars.

Step 6: Insert top drawer into tracks and close (figure 12).

Step 7: Adjust slide bar as needed for file size.

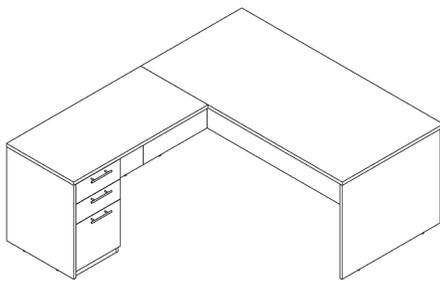


Figure 12
(style 1)

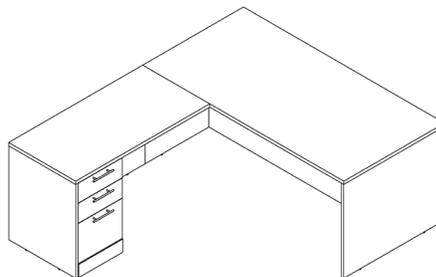


Figure 12
(style 2)



Figure 10: Right-side lever direction

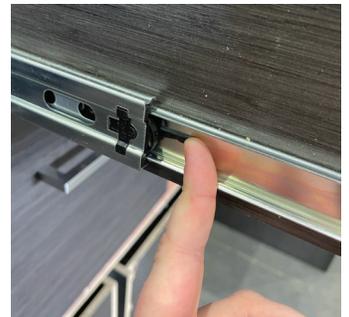


Figure 11: Left-side lever direction